## **Superset®**

Superset® recalibrates the Spicer Anglemaster® through its entire 360° range by electronically recording four horizontal and four vertical settings. It should be performed whenever the accuracy test shows a discrepancy of 0.1° or more.

#### **How to Perform Superset®**

Turn on the Anglemaster® and place it on a flat surface. You can use any horizontal surface within  $10^\circ$  of level and any vertical surface within  $10^\circ$  of plumb. You must use the same surface throughout the entire process. NOTE: Each time you reposition the Anglemaster® during calibration, wait at least 10 seconds before pressing the **HOLD** button to go to the next step.

### **Starting Superset®**

Press and hold the **HOLD** and **ALT ZERO** buttons simultaneously. Keep them depressed for approximately three seconds.

Release the buttons when the symbol **SUP** appears. A "0" within flashing brackets will then appear. These brackets are composed of four horizontal and four vertical segments.

Note that as you proceed through the eight steps of calibration, a new segment will hold steady after you complete each step.

**Calibration: Horizontal Settings** 

STEP 1:		
The unit should face you with lettering on	ANGLEMASTER* II	
the face right side up.	2 mm	
<ul> <li>Align with an edge or line. Allow to rest</li> </ul>	and the second s	
for 10 seconds.	•	
<ul> <li>Press the HOLD button until "1" appears.</li> </ul>		
STEP 2:	The second secon	
<ul> <li>Rotate unit so it faces away from you.</li> </ul>	and her year to be a second of the second	
Lettering should be right side up.	prime and with presentate on the field that their space is wrong at 12 a final to an one subcomp part also and the second train on their second train.	
Align with an edge or line. Allow to rest	advance and are to 1 as of princing with on 10 feets of the color of t	
for 10 seconds.	No. No data of submitted plan I stands of nor not See See I Rose to Asset data benefities	
<ul> <li>Press HOLD button until "2" appears.</li> </ul>		
STEP 3:	655	
Roll unit so it faces you. Lettering should		
now be upside down.	7	
Align with an edge or line. Allow to rest	· · · · · · · · · · · · · · · · · · ·	
for 10 seconds.	ANGLEMASTER® II	
<ul> <li>Press HOLD button until "3" appears.</li> </ul>	Programme and an inches	
STEP 4:		
<ul> <li>Rotate the unit so it faces away from</li> </ul>	3.3 I advantable students of	
you. Lettering should be upside down.	All the states of the particular and the particular	
Align with an edge or line. Allow to rest	The parties where the first with the parties was the printer of 1 to	
for 10 seconds.	manager to a remain a time product arms, a pay Clink	
<ul> <li>Press HOLD button until "4" appears.</li> </ul>		
You have finished the horizontal calibration portion of the complete procedure.		

Proceed to vertical calibration.

# **Superset**®

Calibration: Vertical Settings	
<ul> <li>STEP 5:</li> <li>Unit faces you resting on its left side. Lettering on the face should read from bottom to top.</li> <li>Align with an edge or line. Allow to rest for 10 seconds.</li> <li>Press HOLD button until "5" appears.</li> </ul>	ANGLEMASTRA II
<ul> <li>STEP 6:</li> <li>Turn the unit so it faces away from you. Lettering should still read from top to bottom.</li> <li>Align with an edge or line. Allow to rest for 10 seconds.</li> <li>Press HOLD button until "6" appears.</li> </ul>	All the state of t
<ul> <li>STEP 7:</li> <li>Rotate the unit end-for-end so it faces you. Lettering should now read top to bottom.</li> <li>Align with an edge or line. Allow to rest for 10 seconds.</li> <li>Press HOLD button until "7" appears.</li> </ul>	AMGLEMASTER II

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## **STEP 8:**

- Turn the unit so it faces away from you.
   Lettering should still read top to bottom.
- Align with an edge or line. Allow to rest for 10 seconds.
- Press HOLD button until "8" appears.



Your Anglemaster® has now been calibrated to manufacturer's specifications.

**Canceling Calibration:** You may cancel calibration any time during the process by turning off the unit.