Superset®

Superset® recalibrates the Spicer Anglemaster® through its entire 360° range by electronically recording four horizontal and four vertical settings. It should be performed whenever the accuracy test shows a discrepancy of 0.1° or more.

How to Perform Superset®

Turn on the Anglemaster® and place it on a flat surface. You can use any horizontal surface within 10° of level and any vertical surface within 10° of plumb. You must use the same surface throughout the entire process. NOTE: Each time you reposition the Anglemaster® during calibration, wait at least 10 seconds before pressing the **HOLD** button to go to the next step.

Starting Superset®

Press and hold the **HOLD** and **ALT ZERO** buttons simultaneously. Keep them depressed for approximately three seconds.

Release the buttons when the symbol **SUP** appears. A "0" within flashing brackets will then appear. These brackets are composed of four horizontal and four vertical segments.

Note that as you proceed through the eight steps of calibration, a new segment will hold steady after you complete each step.

Calibration: Horizontal Settings

STEP 1:		
The unit should face you with lettering on	ANGLEMASTER® II	
the face right side up.	E	
 Align with an edge or line. Allow to rest 	and the second s	
for 10 seconds.	•	
 Press the HOLD button until "1" appears. 		
STEP 2:	and the second s	
 Rotate unit so it faces away from you. 	Military and special special of Military	
Lettering should be right side up.	group art (E)) measures or (E) of their, that again to decide at 15 that is not two selector poor sile out the least office or	
 Align with an edge or line. Allow to rest 	ALT (INC memorates on LE) and is bath. Their species to be and in species to desire the species of the species	
for 10 seconds.	All Set date of reduced only de Transité of terrain. Ser Steam S. Marco Se Maurit aller Servicion.	
 Press HOLD button until "2" appears. 		
STEP 3:		
Roll unit so it faces you. Lettering should		
now be upside down.	7	
 Align with an edge or line. Allow to rest 	· · · · ·	
for 10 seconds.	ANGLEMASTER® II	
 Press HOLD button until "3" appears. 	The rest was an in the same and	
STEP 4:		
 Rotate the unit so it faces away from 	3.3 I advantable students of	
you. Lettering should be upside down.	Age and the special control of the special co	
 Align with an edge or line. Allow to rest 	Styles and self-to-old that consider and an indicate of the	
for 10 seconds.	special to come a six bearing that, sixty Con	
 Press HOLD button until "4" appears. 		
You have finished the horizontal calibration portion of the complete procedure.		

Proceed to vertical calibration.

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Calibration: Vertical Settings	
 STEP 5: Unit faces you resting on its left side. Lettering on the face should read from bottom to top. Align with an edge or line. Allow to rest for 10 seconds. Press HOLD button until "5" appears. 	ANGLEMASTRA II
 STEP 6: Turn the unit so it faces away from you. Lettering should still read from top to bottom. Align with an edge or line. Allow to rest for 10 seconds. Press HOLD button until "6" appears. 	All the state of t
 STEP 7: Rotate the unit end-for-end so it faces you. Lettering should now read top to bottom. Align with an edge or line. Allow to rest for 10 seconds. Press HOLD button until "7" appears. 	AMGLEMASTER II

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STEP 8:

- Turn the unit so it faces away from you.
 Lettering should still read top to bottom.
- Align with an edge or line. Allow to rest for 10 seconds.
- Press HOLD button until "8" appears.



Your Anglemaster® has now been calibrated to manufacturer's specifications.

Canceling Calibration: You may cancel calibration any time during the process by turning off the unit.