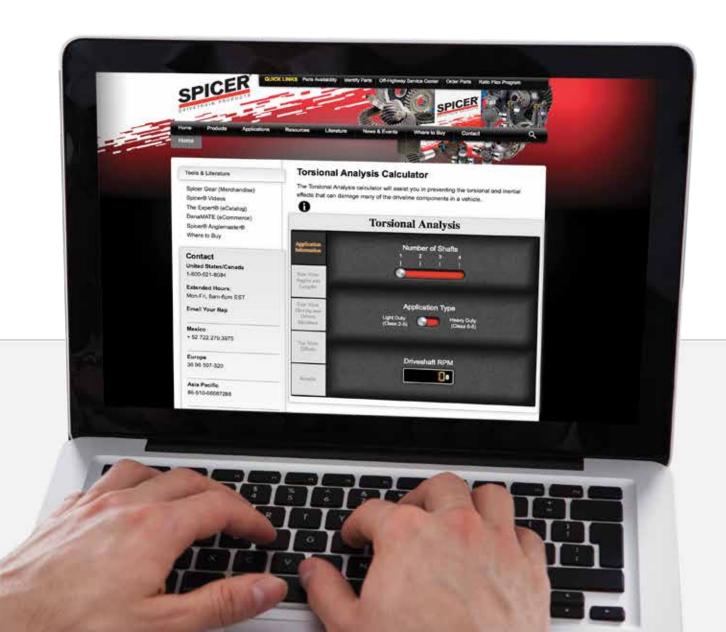


**The Right Angle Makes All the Difference.** Correct universal joint operating angles are crucial in preventing torsional and inertial effects, which create vibrations that can damage many of the driveline components in your vehicle. As parts and suspensions wear, driveshaft operating angles often change and therefore require adjustment. In the past, you would have to add or remove shims between the frame and axle, or between the center bearing and cross member. Then you would test drive the vehicle to see if it still vibrated, repeating the process until you eliminated the vibration. The Spicer<sup>®</sup> Torsional Analysis Calculator enables you to check a vehicle's driveline installation for torsional and inertia problems, right from your iPad, iPhone, or our website (www.SpicerParts.com). This tutorial will teach you how to use the Spicer Torsional Analysis Calculator to get the best results!

**NOTE:** The numbers provided throughout this tutorial are examples to be used for demonstration purposes only. You will need to enter your own figures when you use this calculator in real-world applications.



### **Example 1: One-Driveshaft Application**



From the Calculators menu, click Torsional Analysis.-The Torsional Analysis Calculator will then load, displaying an information window



The calculator is displayed with data entry controls, additional help features, and five tab buttons along the left side of the calculator window:

Application Information

Side View Angles and Lengths

Side View Driving and Driven Members

Top View Offsets

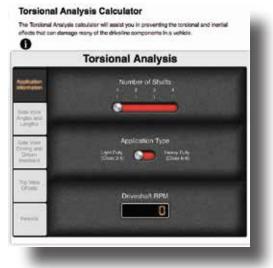
Results

- Click on Resouces, then Calculators from the SpicerParts.com home page



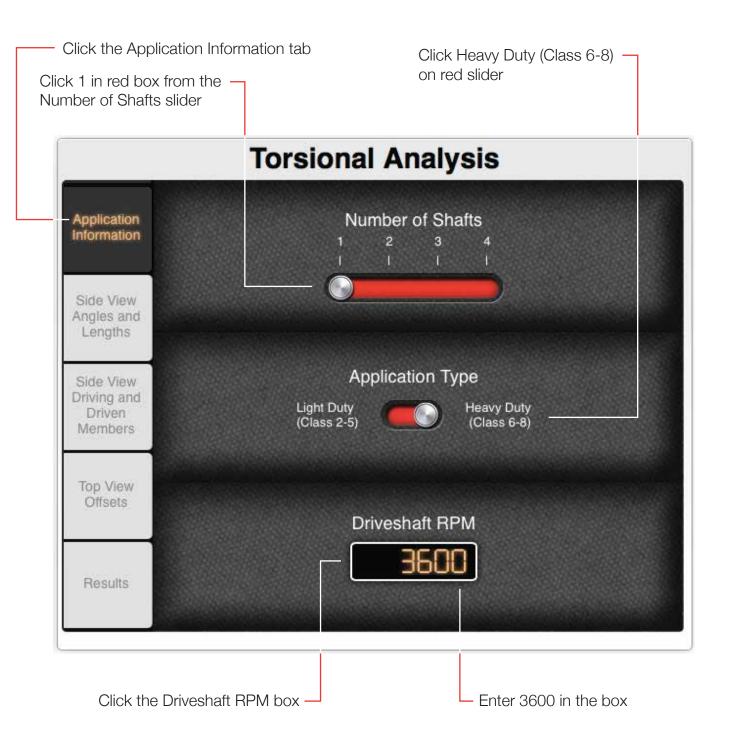
Read the Introduction and Torsional Analysis information

Click the Continue button on the Torsional Analysis information window



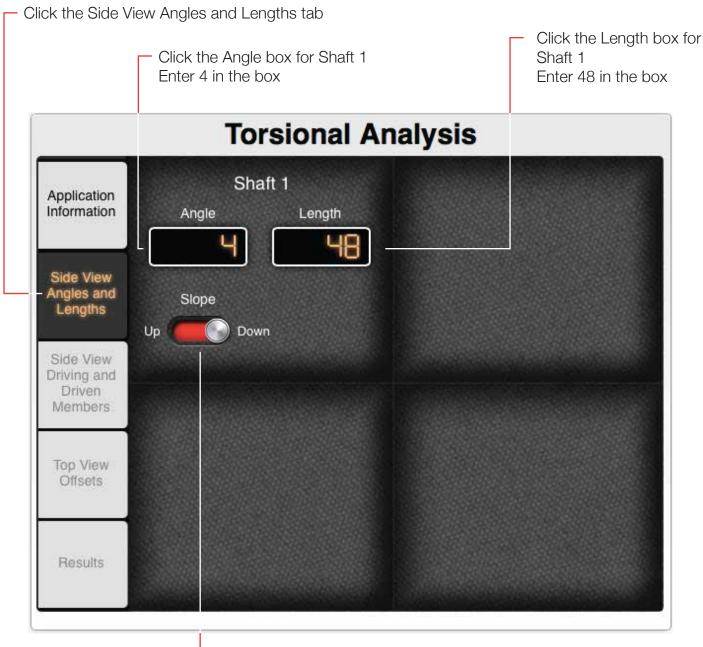
# Proceed to the first step

# Example 1: One-Driveshaft Application Step 1: Enter Application Information



Proceed to the next step by clicking the Side View Angles and Lengths tab

# Example 1: One-Driveshaft Application Step 2: Enter Side View Angles and Lengths Information



- Click the Down (Slope) side of the red slider

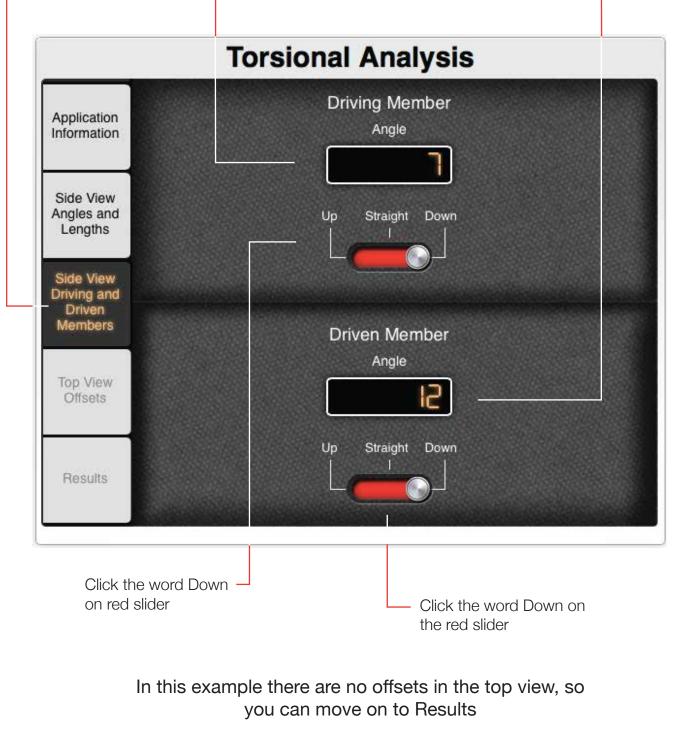
### Proceed to the next step by clicking the Side View Driving and Driven Members tab

### Example 1: One-Driveshaft Application Step 3: Enter Side View Driving and Driven Members Information

Click the Side View Driving and Driven Members tab

- Click the Driving Member Angle box Enter 7 in the box

> Click the Driven Member Angle box -Enter 12 in the box



# **Click to Results**

**NOTE:** The numbers provided in this tutorial example are intended to produce bad angles so as to produce the warning page pictured below.

It is important that you read and understand the information produced on this warning page.

It is also important to click the "Click for Details" button and to read and understand the Detail Information before proceeding to the "Reset" button.

	Torsional Analysis
Ope exc can	WARNING: erating one or more drive shafts, at excessive RPM's, and/or at essive U-joint operating angles, can cause driveline failure,which result in separation of the driveline from the vehicle, or application.
As	eparated driveline can result in serious injury, or death.
The and TRI	data you entered for the driver, driven, driveshaft angles, offsets slopes for your driveline has created the following JE U-joint operating angles:
	ngle between shaft and driven: 8° Click for Details
Thes	e TRUE U-joint operating angles exceeded our parameters for maximum
	operating angles for a cardan style U-joint.
We r	ecommend that you:
1.	<ul> <li>Adjust your driveline set-up to adjust the TRUE operating angles of your U-joints.</li> <li>a. Please keep in mind the following recommendations: <ol> <li>Try to keep TRUE U-joint operating angles less than three degrees.</li> <li>ALWAYS have at least a 1/2° degree TRUE U-joint operating angle at each U-joint.</li> <li>If you have a one-shaft set-up, keep the TRUE U-joint operating angles at each end of your shaft EQUAL within one degree.</li> <li>If you have a multi-shaft set-up, make sure the TRUE U-joint operating angle at the end of each driveshaft is at least 1/2° degree and not greater than 3 degrees, and make sure the angle of your driven member is the same as the angle of the next-to-last driveshaft in your set-up.</li> </ol> </li> </ul>
2.	If you cannot adjust TRUE U-joint operating angles, or re-arrange your drive shafts to get the angles correct, consider using a different type of coupling other than a cardan style U-joint.

# **Torsional Analysis**

### WARNING:

Operating one or more drive shafts, at excessive RPM's, and/or at excessive U-joint operating angles, can cause driveline failure which

Our torsional and inertia calculator will warn you if you enter initial data that creates U-joint operating angles outside of our recommended maximums for the RPM entered.

When excessive data is entered, the warning message pops up on the screen to alert you that the data you entered is excessive. If this happens during a check of an initial vehicle setup, it is a signal that something is seriously wrong and changes have to be made [to your setup]. Either the RPM has to be lowered (which is usually NOT an option), or one or more angles must be lowered to reduce U-joint operating angels.

Click the Reset button at the bottom of the page to start over with the tutorial and calculator.

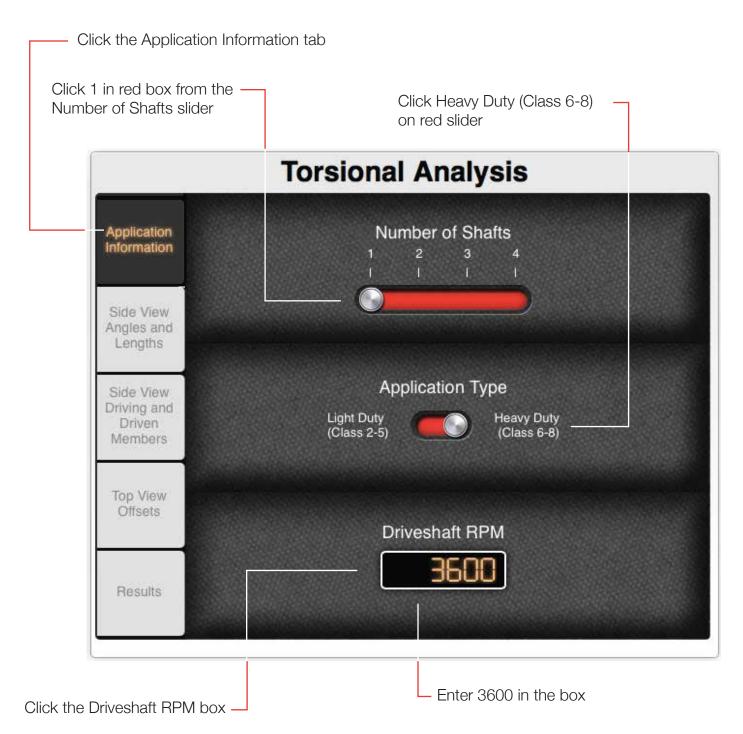
Close Details

Τ.

- degrees.
- ii. ALWAYS have at least a 1/2° degree TRUE U-joint operating angle at each U-joint.
- iii. If you have a one-shaft set-up, keep the TRUE U-joint operating angles at each end of your shaft EQUAL within one degree.
- iv. If you have a multi-shaft set-up, make sure the TRUE U-joint operating angle at the end of each driveshaft is at least 1/2° degree and not greater than 3 degrees, and make sure the angle of your driven member is the same as the angle of the next-to-last driveshaft in your set-up.
- If you cannot adjust TRUE U-joint operating angles, or re-arrange your drive shafts to get the angles correct, consider using a different type of coupling other than a cardan style U-joint.

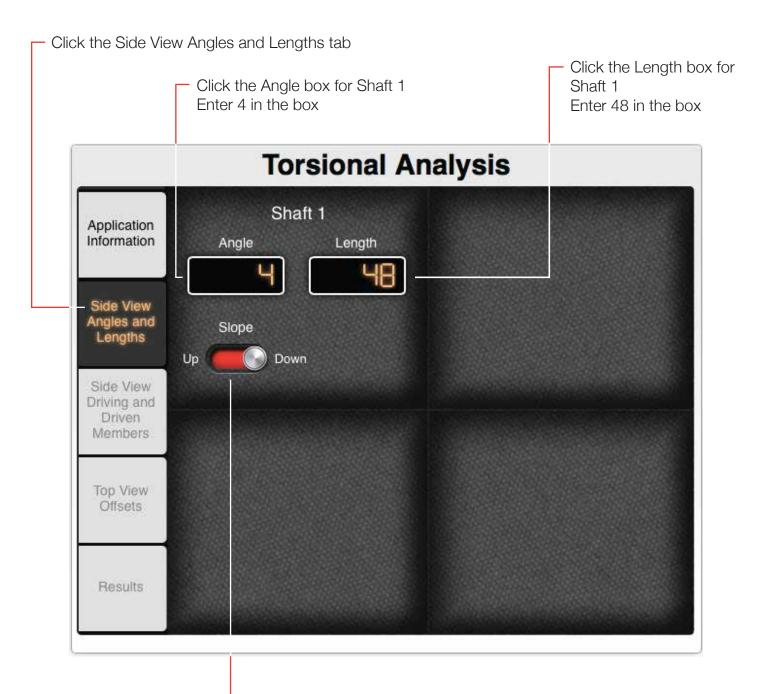
Reset

# Example 1: One-Driveshaft Application Step 5: Re-Enter More Realistic Data Application Information



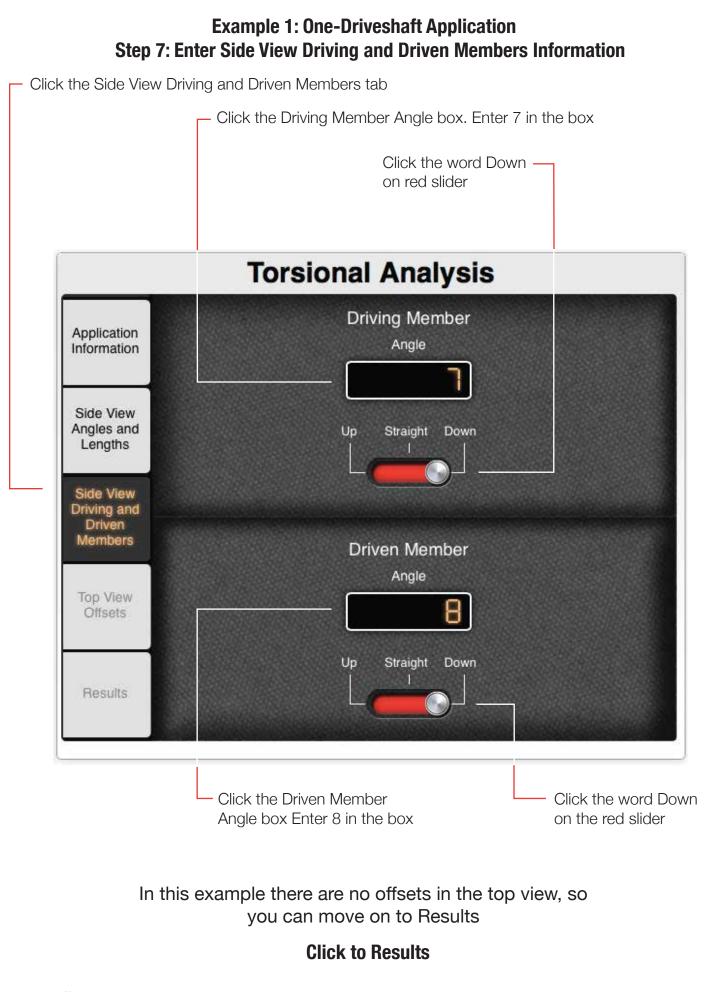
Proceed to the next step by clicking the Side View Angles and Lengths tab

# Example 1: One-Driveshaft Application Step 6: Enter Side View Angles and Lengths Information



- Click the Down (Slope) side of the red slider

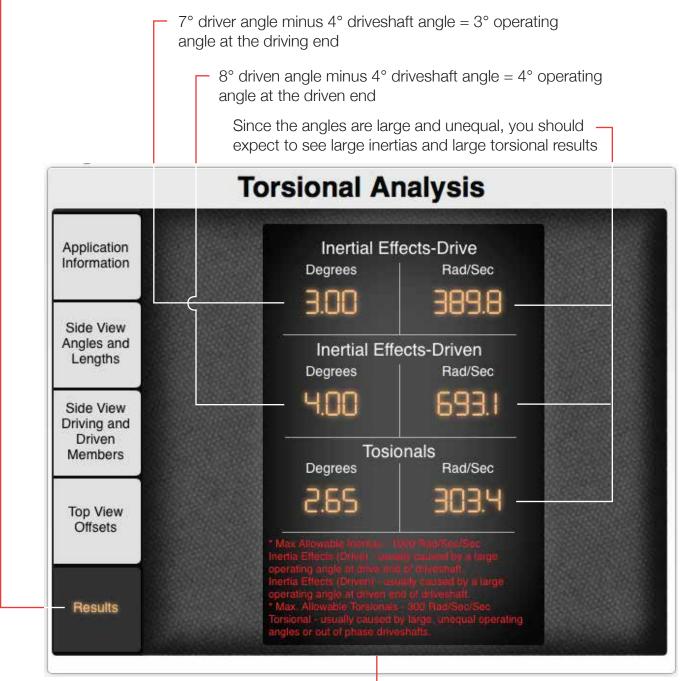
### Proceed to the next step by clicking the Side View Driving and Driven Members tab



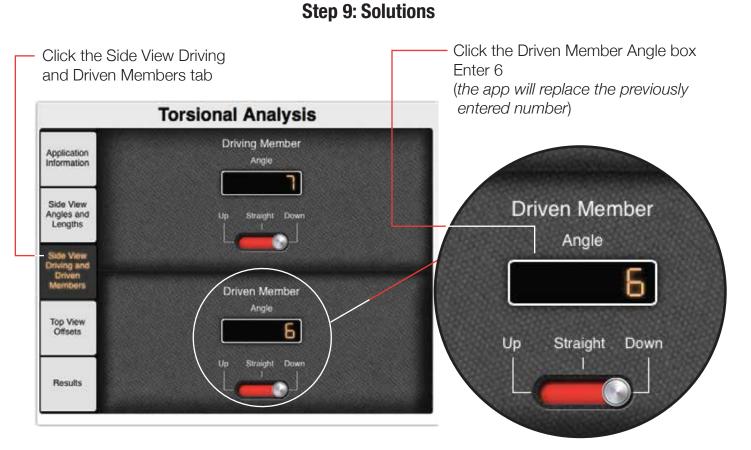
### Example 1: One-Driveshaft Application Step 8: Initial Results

Look at the information entered and determine how it fits into our suggestions, shown on our introduction page, regarding sizes and cancellation of angles. Here is what the results look like after you do the revised calculation.

Click the Results tab



Note that the printing in red, signifying that these values are not acceptable and should be corrected. Look at the results: Torsionals are over our recommended 300 rads/sec and inertias are high on the driven end. That tells us that the operating angle is too high on the driven end of the driveshaft. Let's go back and shim the driven member to reduce angles.



**Example 1: One-Driveshaft Application** 

Click the Results tab again

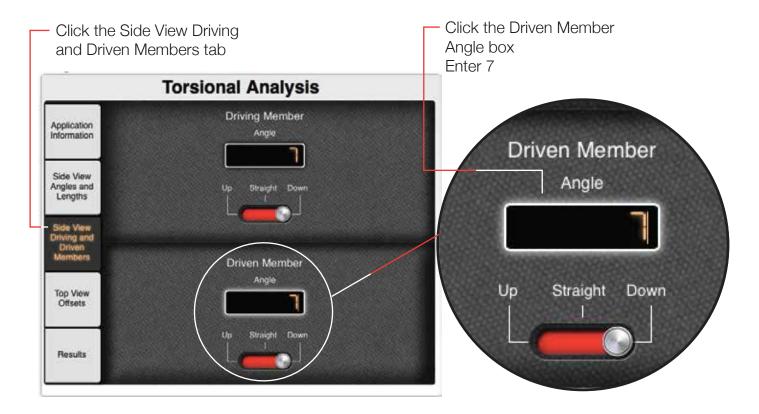
	Torsional Ar	nalysis
Application	Inactial Eff	ects-Drive
Information	Degrees	Rad/Sec
	00.5	5.61
Side View Angles and Lengths	Inertial Effe	ects-Driven
Lenguis	Degrees	Rad/Sec
Side View Driving and	1.00	43.3
Driven Members	Tosic	onals
	Degrees	Rad/Sec
Top View	113	129.9
Offsets Resulta	Tonsionals & Inertia Effects 300 and 1000, respectively. Your goal should be to get t possible.	are below the maximums of orsionals as low as

Here is what the screen looks like after changing the angle of the driven member to 6°. Inertia effects on the driven end came down; more importantly, torsionals came down as well.

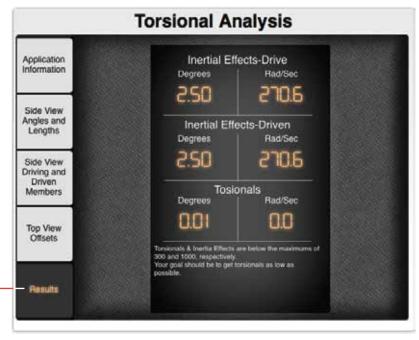
Notice the red printing was replaced with white, indicating the results are acceptable.

# Example 1: One-Driveshaft Application Step 10: Equal Operating Angles

You could stop at this point, but since this is a learning tool, let's try one more thing. Let's purposely make the operating angles on each end of the driveshaft—the angle of the driver and the angle of the driven member—exactly equal: 7°.



#### Click the Results tab again



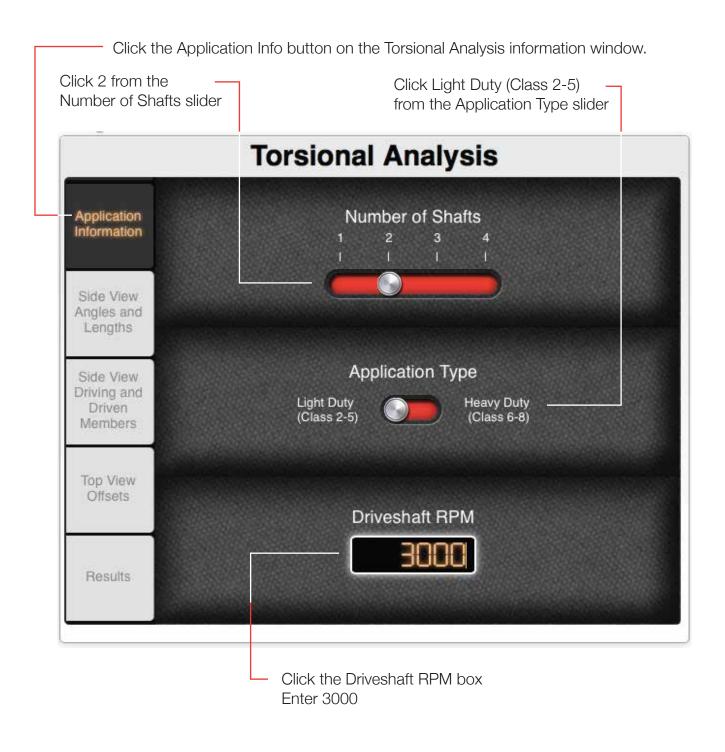
Here is what the screen looks like after changing the angle of the driven member to  $7^{\circ}$ .

Note that torsionals are now 0 (zero). This is because we have the exact same operating angle at each end of our driveshaft, on our driving member and on our driven member. Remember: if the driver and driven members are at the same angle, your torsionals will always be zero.

### **Proceed to Example 2**

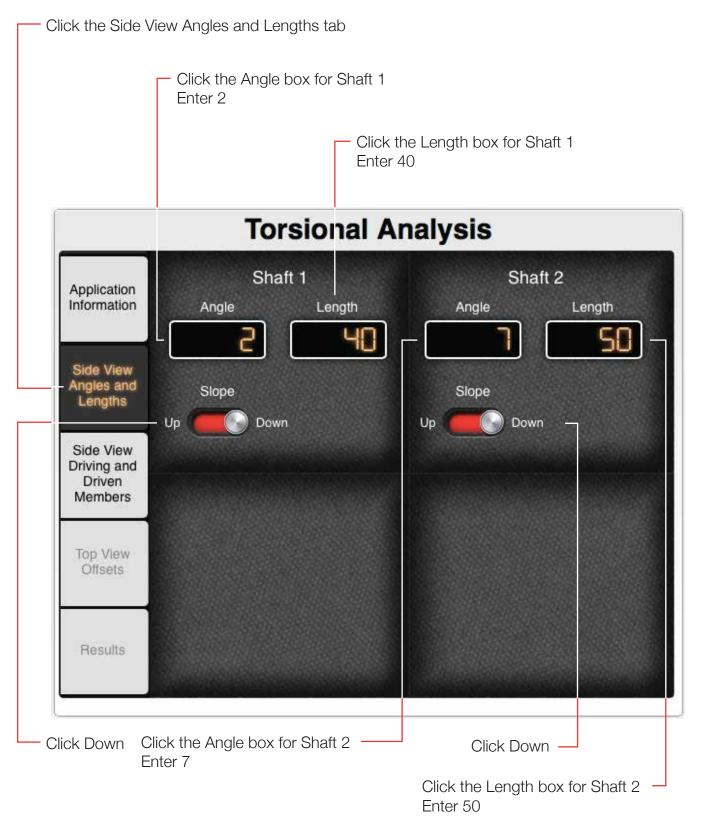
# Example 2: Two-Driveshaft Application Step 1: Enter Application Information

To ensure no data remains in the calculator from previous calculation events, always close out of the calculator and the re-open by selecting "Resources," "Calculator," "Torsional Analysis."

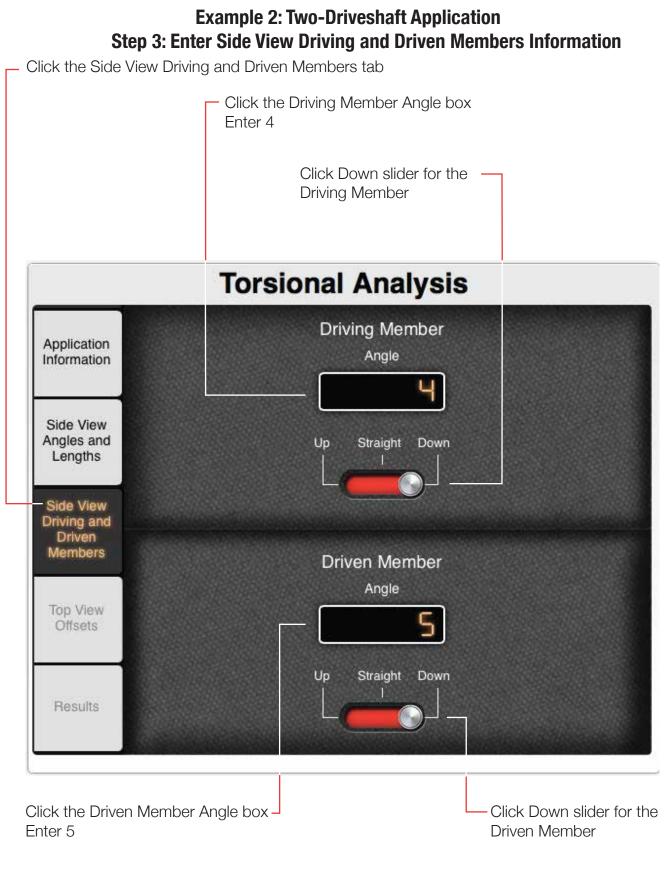


### Proceed to the next step by clicking the Side View Angles and Lengths tab

# Example 2: Two-Driveshaft Application Step 2: Enter Side View Angles and Lengths Information



### Proceed to the next step by clicking the Side View Driving and Driven Members tab



In this example there are no offsets in the top view, so you can move on to Results

### **Click Results**

### Example 2: Two-Driveshaft Application Step 4: Initial Results

Here is what the results look like after you do the initial calculation.

#### - Click the Results tab

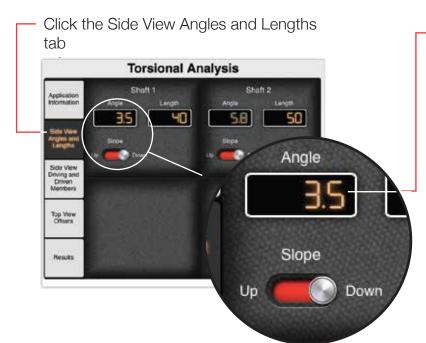
Application	Inertial Ef	fects-Drive	
nformation	Degrees	Rad/Sec	
	4.80	6.569	
Side View Angles and Lengths	Inertial Eff	ects-Driven	
Longino	Degrees	Rad/Sec	
Side View Driving and	4.13	511.9	
Driven Members	Tosi Degrees	onals   Rad/Sec	
op View Offsets	1.503		
Onsets	* Max Allowable Inertine Inertia Efforts (Drivin) and operating angle of drive en	1990 Rud Sec Sec ally caused by a large	
Results	Inertia Effacts (Driven) we operating angle at driven a * Max. Allowable Torsional Torsional - usually caused angles or out of phase driv	e of governant welly swised by a large nd of driveshaft s - 300 Rad/Sec/Sec by large, unequal operating eshalts,	

The printing is in red to signify that these values are not acceptable and should be corrected

Note that torsionals are high and the inertia effects at the drive end of the shaft are excessive. That should tell you that your angles are not canceled and your operating angle at the drive end of your shaft is probably too large.

# Proceed to Solution by Clicking Side View Angles and Lengths Tab

### Example 2: Two-Driveshaft Application Step 5: Solution



- We're going to reduce our operating angles by shimming our center bearing on Shaft 1. this will reduce the angle of Shaft 2, which will reduce the operating angle at our driven member. Click the Shaft 1 Angle box. Enter 3.5

Click the Results tab again

Application	Inertial Eff	fects-Drive
Information	Degrees	Rad/Sec
	<b>81.5</b>	144.0
Side View Angles and Lengths	Inertial Effe	ects-Driven
Longuio	Degrees	Rad/Sec
Side View Driving and	00.5	8.051
Driven Members	Tosionals	
	Degrees	Rad/Sec
Top View	0.5	E.SEI
Offsets	Torsionals & Inertia Effects are below the maximums of 300 and 1000, respectively. Your goal should be to get torsionals as low as possible.	

Here is what the screen looks like with the Shaft 1 angle changed to 3.5 degrees. Torsionals and inertias are now acceptable.

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