

Superset®

Superset® recalibrates the Spicer Anglemaster® through its entire 360° range by electronically recording four horizontal and four vertical settings. It should be performed whenever the accuracy test shows a discrepancy of 0.1° or more.

How to Perform Superset®

Turn on the Anglemaster® and place it on a flat surface. You can use any horizontal surface within 10° of level and any vertical surface within 10° of plumb. You must use the same surface throughout the entire process. NOTE: Each time you reposition the Anglemaster® during calibration, wait at least 10 seconds before pressing the **HOLD** button to go to the next step.




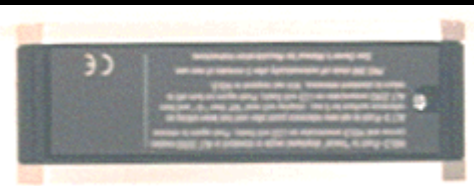
Starting Superset®

Press and hold the **HOLD** and **ALT ZERO** buttons simultaneously. Keep them depressed for approximately three seconds.




Release the buttons when the symbol **SUP** appears. A "0" within flashing brackets will then appear. These brackets are composed of four horizontal and four vertical segments.

Note that as you proceed through the eight steps of calibration, a new segment will hold steady after you complete each step.

Calibration: Horizontal Settings

<p>STEP 1:</p> <ul style="list-style-type: none"> The unit should face you with lettering on the face right side up. Align with an edge or line. Allow to rest for 10 seconds. Press the HOLD button until "1" appears. 			
<p>STEP 2:</p> <ul style="list-style-type: none"> Rotate unit so it faces away from you. Lettering should be right side up. Align with an edge or line. Allow to rest for 10 seconds. Press HOLD button until "2" appears. 			
<p>STEP 3:</p> <ul style="list-style-type: none"> Roll unit so it faces you. Lettering should now be upside down. Align with an edge or line. Allow to rest for 10 seconds. Press HOLD button until "3" appears. 			
<p>STEP 4:</p> <ul style="list-style-type: none"> Rotate the unit so it faces away from you. Lettering should be upside down. Align with an edge or line. Allow to rest for 10 seconds. Press HOLD button until "4" appears. 			
<p>You have finished the horizontal calibration portion of the complete procedure. Proceed to vertical calibration.</p>			

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Calibration: Vertical Settings	
<p>STEP 5:</p> <ul style="list-style-type: none">• Unit faces you resting on its left side. Lettering on the face should read from bottom to top.• Align with an edge or line. Allow to rest for 10 seconds.• Press HOLD button until "5" appears.	
<p>STEP 6:</p> <ul style="list-style-type: none">• Turn the unit so it faces away from you. Lettering should still read from top to bottom.• Align with an edge or line. Allow to rest for 10 seconds.• Press HOLD button until "6" appears.	
<p>STEP 7:</p> <ul style="list-style-type: none">• Rotate the unit end-for-end so it faces you. Lettering should now read top to bottom.• Align with an edge or line. Allow to rest for 10 seconds.• Press HOLD button until "7" appears.	

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<p>STEP 8:</p> <ul style="list-style-type: none">• Turn the unit so it faces away from you. Lettering should still read top to bottom.• Align with an edge or line. Allow to rest for 10 seconds.• Press HOLD button until "8" appears.			
<p>Your Anglemaster® has now been calibrated to manufacturer's specifications.</p>			

Canceling Calibration: You may cancel calibration any time during the process by turning off the unit.